

**SECTION 1 Identification****1.1. Product identifier**

Product form : Mixture  
Product name : EPO-TEK® OG675

**1.2. Other means of identification**

No additional information available

**1.3. Recommended use of the chemical and restrictions on use**

Recommended use : Adhesives  
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

**1.4. Supplier's details**

Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
T 978-667-3805 - F 978-663-9782  
[www.epotek.com](http://www.epotek.com)

**1.5. Emergency phone number**

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

**SECTION 2 Hazard Identification****2.1. Classification of the substance or mixture****GHS US classification**

Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Reproductive toxicity, Category 2	H361	Suspected of damaging fertility or the unborn child.
Hazardous to the aquatic environment — Acute Hazard, Category 2	H401	Toxic to aquatic life.
Hazardous to the aquatic environment — Chronic Hazard, Category 2	H411	Toxic to aquatic life with long lasting effects.

Full text of H statements : see section 16

**2.2. Label elements****GHS US labeling**

Hazard pictograms (GHS US)



Signal word (GHS US)

: Warning

Hazard statements (GHS US)

: H317 - May cause an allergic skin reaction  
H361 - Suspected of damaging fertility or the unborn child  
H401 - Toxic to aquatic life  
H411 - Toxic to aquatic life with long lasting effects

Precautionary statements (GHS US)

: P201 - Obtain special instructions before use.  
P202 - Do not handle until all safety precautions have been read and understood.  
P261 - Avoid breathing dust, fume, gas, mist, vapors, spray.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P273 - Avoid release to the environment.

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P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.

P302+P352 - If on skin: Wash with plenty of water.

P308+P313 - If exposed or concerned: Get medical advice/attention.

P321 - Specific treatment (see supplemental first aid instruction on this label).

P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P391 - Collect spillage.

P405 - Store locked up.

P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

### 2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

### 2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

### 2.5. Unknown acute toxicity

No additional information available

## SECTION 3 Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester	CAS-No.: 63225-53-6	< 60	Acute Tox. 4 (Inhalation), H332 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Sens. 1A, H317 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
Photoinitiator*	CAS-No.: Trade Secret	1 – 5	Repr. 2, H361 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
Photoinitiator	CAS-No.: 7473-98-5	1 – 5	Acute Tox. 4 (Oral), H302 Aquatic Chronic 3, H412
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha.'" - 1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propen-1-yl)oxy]-	CAS-No.: 52408-84-1	< 1	Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Acute 2, H401 Aquatic Chronic 2, H411

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Name	Product identifier	%	GHS US classification
2-hydroxyethyl acrylate	CAS-No.: 818-61-1	< 1	Acute Tox. 4 (Oral), H302 Acute Tox. 2 (Dermal), H310 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 3, H412

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

## SECTION 4 First aid measures

### 4.1. Description of necessary first-aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.  
First-aid measures after eye contact : Rinse eyes with water as a precaution.  
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

### 4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : None under normal conditions.  
Symptoms/effects after skin contact : May cause an allergic skin reaction.  
Symptoms/effects after eye contact : None under normal conditions.  
Symptoms/effects after ingestion : None under normal conditions.

### 4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.  
Unsuitable extinguishing media : Do not use a heavy water stream.

### 5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.  
Explosion hazard : No direct explosion hazard.  
Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.  
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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### SECTION 6 Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

##### For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.  
Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

##### For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".  
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.  
Environmental precautions : Avoid release to the environment.

#### 6.2. Methods and materials for containment and cleaning up

For containment : Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.  
Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.  
Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

### SECTION 7 Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.  
Hygiene measures : Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.  
Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

#### 7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.  
Storage conditions : Store locked up.  
Packaging materials : Store always product in container of same material as original container.

### SECTION 8 Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

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### 8.3. Individual protection measures, such as personal protective equipment

#### Personal protective equipment:

Wear recommended personal protective equipment.

##### Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

##### Eye protection:

Safety glasses

##### Skin and body protection:

Wear suitable protective clothing

##### Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

#### Personal protective equipment symbol(s):



## SECTION 9 Physical and chemical properties

### 9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: Clear
Odor	: Mild odour
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

### 9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

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### SECTION 10 Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

No additional information available

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11 Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

#### 2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester (63225-53-6)

LD50 oral rat	2000 – 5000 mg/kg body weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	1 – 5 mg/l (OECD 436: Acute inhalation toxicity-acute toxic class method, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))
ATE US (oral)	2000 mg/kg body weight
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	1 mg/l/4h
ATE US (dust, mist)	1 mg/l/4h

#### 2-hydroxyethyl acrylate (818-61-1)

LD50 oral rat	540 mg/kg body weight (Rat, Male, Experimental value, Oral, 14 day(s))
LD50 oral	540 mg/kg
LD50 dermal rat	> 1000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal, 14 day(s))
LD50 dermal rabbit	154 – 1000 mg/kg Source: OECD Screening Information Data Set
LD50 dermal	154 mg/kg
LC50 Inhalation - Rat	1.87 mg/kg Source: International Uniform Chemical Information Database
LC50 Inhalation - Rat (Dust/Mist)	1.87 mg/l/4h

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2-hydroxyethyl acrylate (818-61-1)	
ATE US (oral)	540 mg/kg body weight
ATE US (dermal)	154 mg/kg body weight
ATE US (vapors)	2.053 mg/l/4h
ATE US (dust, mist)	1.87 mg/l/4h

Photoinitiator	
LD50 oral rat	> 5000 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal)

Photoinitiator (7473-98-5)	
LD50 oral rat	1694 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), 95% CL: 1583 - 1811
LD50 dermal rat	6929 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), 95% CL: 6028 - 7964
ATE US (oral)	1694 mg/kg body weight
ATE US (dermal)	6929 mg/kg body weight

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propen-1-yl)oxy]- (52408-84-1)	
LD50 oral rat	> 2000 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	> 2000 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Male / female, Experimental value, Dermal, 14 day(s))

Skin corrosion/irritation : Not classified

2-hydroxyethyl acrylate (818-61-1)	
pH	No data available in the literature

Photoinitiator (7473-98-5)	
pH	No data available in the literature

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propen-1-yl)oxy]- (52408-84-1)	
pH	No data available in the literature

Serious eye damage/irritation : Not classified

2-hydroxyethyl acrylate (818-61-1)	
pH	No data available in the literature

Photoinitiator (7473-98-5)	
pH	No data available in the literature

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propen-1-yl)oxy]- (52408-84-1)	
pH	No data available in the literature

Respiratory or skin sensitization : May cause an allergic skin reaction.

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Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
STOT-single exposure	: Not classified

### 2-hydroxyethyl acrylate (818-61-1)

STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Not classified

### 2-hydroxyethyl acrylate (818-61-1)

NOAEC (inhalation, rat, vapor, 90 days)	0.0024 mg/l air Animal: rat
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

### Photoinitiator (7473-98-5)

NOAEL (oral, rat, 90 days)	50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
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### Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propen-1-yl)oxy]- (52408-84-1)

NOAEL (oral, rat, 90 days)	250 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
NOAEL (dermal, rat/rabbit, 90 days)	500 mg/kg body weight Animal: rabbit, Remarks on results: not determinable

Aspiration hazard	: Not classified
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### 2-hydroxyethyl acrylate (818-61-1)

Viscosity, kinematic	No data available in the literature
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### Photoinitiator (7473-98-5)

Viscosity, kinematic	23 mm²/s (20 °C, OECD 114: Viscosity of Liquids)
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### Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propen-1-yl)oxy]- (52408-84-1)

Viscosity, kinematic	No data available in the literature
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Symptoms/effects after inhalation	: None under normal conditions.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

## SECTION 12 Ecological information

### 12.1. Ecotoxicity

Ecology - general	: Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Toxic to aquatic life.
Hazardous to the aquatic environment, long-term (chronic)	: Toxic to aquatic life with long lasting effects.

### 2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester (63225-53-6)

LC50 - Fish [1]	2.52 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Static system, Fresh water, Experimental value, GLP)
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<b>2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester (63225-53-6)</b>	
EC50 - Crustacea [1]	18.6 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
ErC50 algae	5.98 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)
<b>2-hydroxyethyl acrylate (818-61-1)</b>	
LC50 - Fish [1]	6.81 mg/l (DIN 38412-15, 96 h, Leuciscus idus, Static system, Fresh water, Experimental value, Lethal)
EC50 - Crustacea [1]	0.78 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
LC50 - Fish [2]	4.8 mg/l Test organisms (species): Pimephales promelas
EC50 72h - Algae [1]	6 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Growth rate)
EC50 72h - Algae [2]	3.88 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
NOEC (chronic)	0.48 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic crustacea	0.48 mg/l
<b>Photoinitiator</b>	
LC50 - Fish [1]	1 – 10 mg/l (OECD 203: Fish, Acute Toxicity Test, 48 h, Oryzias latipes, Experimental value)
EC50 - Crustacea [1]	10 – 100 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Experimental value)
EC50 72h - Algae [1]	10 – 100 mg/l (OECD 201: Alga, Growth Inhibition Test, Algae, Experimental value)
<b>Photoinitiator (7473-98-5)</b>	
LC50 - Fish [1]	160 mg/l (DIN 38412-15, 48 h, Leuciscus idus, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	> 119 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	1.95 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	1.02 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
ErC50 algae	1.95 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)
<b>Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propen-1-yl)oxy]- (52408-84-1)</b>	
LC50 - Fish [1]	5.7 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Static system, Fresh water, Experimental value, Measured concentration)
EC50 - Crustacea [1]	91 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)
ErC50 algae	12 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Measured concentration)

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### 12.2. Persistence and degradability

#### EPO-TEK® OG675

Persistence and degradability	Not rapidly degradable
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#### 2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester (63225-53-6)

Persistence and degradability	Not readily biodegradable in water.
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#### 2-hydroxyethyl acrylate (818-61-1)

Persistence and degradability	Readily biodegradable in water.
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#### Photoinitiator

Persistence and degradability	Not readily biodegradable in water.
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#### Photoinitiator (7473-98-5)

Persistence and degradability	Readily biodegradable in water.
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#### Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propen-1-yl)oxy]- (52408-84-1)

Persistence and degradability	Readily biodegradable in water.
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### 12.3. Bioaccumulative potential

#### 2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester (63225-53-6)

Partition coefficient n-octanol/water (Log Pow)	1.82 (QSAR, KOWWIN)
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Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
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#### 2-hydroxyethyl acrylate (818-61-1)

Partition coefficient n-octanol/water (Log Pow)	-0.17 (Experimental value, Equivalent or similar to OECD 107, 25 °C)
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Bioaccumulative potential	Not bioaccumulative.
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#### Photoinitiator

BCF - Fish [1]	< 40 (OECD 305: Bioconcentration: Flow-Through Fish Test, Cyprinidae sp., Experimental value, Chronic)
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Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
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#### Photoinitiator (7473-98-5)

Partition coefficient n-octanol/water (Log Pow)	1.62 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
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Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
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#### Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propen-1-yl)oxy]- (52408-84-1)

Partition coefficient n-octanol/water (Log Pow)	2.5 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 23 °C)
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Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
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### 12.4. Mobility in soil

#### 2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester (63225-53-6)

Surface tension	46.6 mN/m (20 °C, 1 g/l, OECD 115: Surface Tension of Aqueous Solutions)
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2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester (63225-53-6)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.76 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Highly mobile in soil.
2-hydroxyethyl acrylate (818-61-1)	
Surface tension	25.65 mN/m (16 °C, 100 %)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	-0.029 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Highly mobile in soil.
Photoinitiator	
Ecology - soil	No (test)data on mobility of the substance available.
Photoinitiator (7473-98-5)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.028 – 1.307 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propen-1-yl)oxy]- (52408-84-1)	
Surface tension	46 mN/m (22 °C, 0.01 %, EU Method A.5: Surface tension)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value, GLP)
Ecology - soil	Highly mobile in soil.

### 12.5. Other adverse effects

Ozone	: Not classified
Fluorinated greenhouse gases	: No

## SECTION 13 Disposal considerations

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

## SECTION 14 Transport information




In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
Not regulated	UN3082	3082	3082

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DOT	TDG	IMDG	IATA
<b>14.2. Proper Shipping Name</b>			
Not regulated	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-hydroxyethyl acrylate)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-hydroxyethyl acrylate)	Environmentally hazardous substance, liquid, n.o.s. (2- hydroxyethyl acrylate)
<b>14.3. Transport hazard class(es)</b>			
Not regulated	9	9	9
			
<b>14.4. Packing group</b>			
Not regulated	III	III	III
<b>14.5. Environmental hazards</b>			
Not regulated	Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes
No supplementary information available			

### 14.6. Transport in bulk

Not applicable

### 14.7. Special precautions for user

#### DOT

Not regulated

#### TDG

UN-No. (TDG) : UN3082

# EPO-TEK® OG675

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

### TDG Special Provisions

- : 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3).
- (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name:
- (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S;
- (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S;
- (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S;
- (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or
- (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S.
- (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment:
- (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or
- (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS, 99 - (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, may be offered for transport, handled or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means of containment and during transport.
- (2) These Regulations, except for Parts 1 and 2, do not apply to the offering for transport, handling or transport of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no release of the dangerous goods that could endanger public safety.

Explosive Limit and Limited Quantity Index  
Excepted quantities (TDG)

- : 5 L  
: E1

### IMDG

Special provision (IMDG)  
Limited quantities (IMDG)  
Excepted quantities (IMDG)  
Packing instructions (IMDG)  
Packing provisions (IMDG)  
IBC packing instructions (IMDG)  
Tank instructions (IMDG)  
Tank special provisions (IMDG)  
EmS-No. (Fire)  
EmS-No. (Spillage)  
Stowage category (IMDG)

- : 274, 335, 969  
: 5 L  
: E1  
: LP01, P001  
: PP1  
: IBC03  
: T4  
: TP1, TP29  
: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE  
: S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS  
: A

### IATA

Special provision (IATA)  
PCA Excepted quantities (IATA)  
PCA Limited quantities (IATA)  
PCA limited quantity max net quantity (IATA)  
PCA packing instructions (IATA)  
PCA max net quantity (IATA)  
CAO packing instructions (IATA)  
CAO max net quantity (IATA)  
ERG code (IATA)

- : A97, A158, A197, A215  
: E1  
: Y964  
: 30kgG  
: 964  
: 450L  
: 964  
: 450L  
: 9L

# EPO-TEK® OG675

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

### SECTION 15 Regulatory information

#### 15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

#### 15.2. International regulations

##### CANADA

##### 2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester (63225-53-6)

Listed on the Canadian NDSL (Non-Domestic Substances List)

##### 2-hydroxyethyl acrylate (818-61-1)

Listed on the Canadian DSL (Domestic Substances List)

##### Photoinitiator

Listed on the Canadian DSL (Domestic Substances List)

##### Photoinitiator (7473-98-5)

Listed on the Canadian DSL (Domestic Substances List)

##### Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propen-1-yl)oxy]- (52408-84-1)

Listed on the Canadian DSL (Domestic Substances List)

##### EU-Regulations

No additional information available

##### National regulations

##### 2-hydroxyethyl acrylate (818-61-1)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

##### Photoinitiator

Listed on INSQ (Mexican National Inventory of Chemical Substances)

##### Photoinitiator (7473-98-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

#### 15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
2-hydroxyethyl acrylate(818-61-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

# EPO-TEK® OG675

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

### SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Revision date : 4/24/2025  
Issue date : 10/11/2024

Full text of hazard classes and H-statements	
H302	Harmful if swallowed
H310	Fatal in contact with skin
H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H335	May cause respiratory irritation
H361	Suspected of damaging fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.